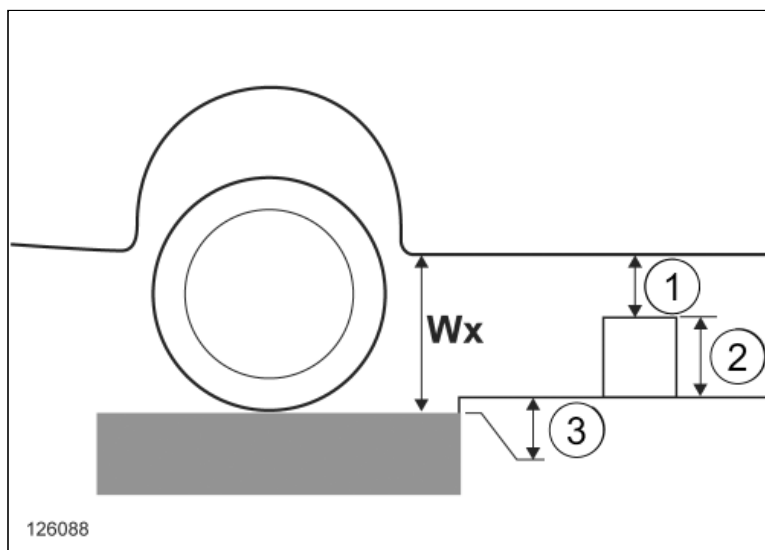




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Measure the heights(1) , (2) , (3) .

Example: (1) = 8 cm, (2) = 10 cm, (3) = 4 cm,

Calculate the height Wx:

$Wx = \text{height}(1) + \text{height}(2) + (3)$  ,

Wx= 22 cm.

### 3- VEHICLE IN RUNNING ORDER POSITION



VODM (Vehicle in working order) position:



tank full,



empty vehicle (without luggage, etc.).

Note:



The position of the vehicle varies according to:



the weight of the engine,



the springs and shock absorbers,



the tyres,



the amount of fuel in the tank.



Repair-13x02x11-02x13-1-32-1.xml



## UNDERSIDE OF THE VEHICLE: PREPARATION AND PAINT RANGE



Note, one or more warnings are present in this procedure



### **WARNING**

Always wear protective gear (gloves, goggles and breathing masks).

Use extra ventilation source.

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| Steps | Description                                                                         | Special notes                                                                                                                                                          |
|-------|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1     | Clean the subframe                                                                  | Soapy water                                                                                                                                                            |
| 2     | Rinse / Blow                                                                        |                                                                                                                                                                        |
| 3     | Strip the PVC mastic from the subframe on the areas to be repaired                  | <a href="#">Tools for stripping very thick soft mastic: Use Tools for scraping rigid adhesives and paint: Use</a> (40A, General information)                           |
| 4     | Wipe / blow                                                                         |                                                                                                                                                                        |
| 5     | Sand the PVC mastic remaining from the repair, slightly overlapping by 150to 200 mm | P180-P240 / Red pad                                                                                                                                                    |
| 6     | Wipe / blow                                                                         |                                                                                                                                                                        |
| 7     | Degrease                                                                            | Lint-free cloth soaked in surface cleaner <a href="#">Vehicle: Parts and consumables for the repair</a> (04B, Consumables - Products). wipe with a dry lint-free cloth |
| 8     | Masking                                                                             | Masking paper                                                                                                                                                          |
| 9     | Apply a pre-treatment primer                                                        | <a href="#">Vehicle: Parts and consumables for the repair</a> (04B, Consumables - Products)                                                                            |
| 10    | Remove solvent                                                                      |                                                                                                                                                                        |
| 11    | Apply a bi component primer                                                         | <a href="#">Vehicle: Parts and consumables for the repair</a> (04B, Consumables - Products)                                                                            |
| 12    | Remove solvent / dry                                                                |                                                                                                                                                                        |
| 13    | Sand the primer                                                                     | P400 to P500dry / P400 to P800water                                                                                                                                    |